Product Information

Heat-sealable, printable PU-/PVC-film (opaque white, 150 µ) suitable for light and dark textiles.

POLI-FLEX 4020 is compatible with all current printers using ECO-solvent and solvent inks. The non adhesive PET film (100 µ) allows even filigree motifs to be cut by all current CAD/CAM plotters after printing.

For a glossy finish we recommend a glossy protection cover (min. 135 gr/sqm glossy silicone paper or POLI-FINISH GLOSSY), whereas for a semi-matt finish POLI-TACK 853 must be used. For an excellent transfer result we recommend to peel of the protection cover after cooling down.

The transfer film is used for motifs and logos on sport, leisure and work wear.

Nylon and textiles with a hydrophobic impregnation are not suitable for heat transfer.

We recommend evaluation on test material.

Due to the various influences which occur from production and transfer of plotter letterings, consistency of the carrier materials and also washing and cleaning conditions, product liability can only cover the unprocessed material.

Standard Dimensions

<table>
<thead>
<tr>
<th>Dimension</th>
<th>Watts</th>
</tr>
</thead>
<tbody>
<tr>
<td>500 mm x 25 m</td>
<td>9542 – 9836 0</td>
</tr>
<tr>
<td>1.000 mm x 25 m</td>
<td>9542 – 9836 0</td>
</tr>
<tr>
<td>1.524 mm x 25 m</td>
<td>2462 – 2936 37</td>
</tr>
</tbody>
</table>

Technical Data

Transfer Film: PVC-/PU, cast
Adhesive: Polyurethane-hotmelt
Thickness [mm]: 0,15 +/- 5 %
Liner: PET-film, non adhesive

Transfer Conditions

Temperature: 160°C
Pressure: 4,5 bar
Time: 35 – 40 sec.

Wash Resistance / Printing

Wash resistance: 60°C
Only colour or mild detergent.
Wash textiles inside out. Tumble dryable.

Printing: True sided

Safety Datasheet

MSDS have not been prepared for these products, they are not subject to the MSDS requirements of the Occupational Safety and Health Administrations Hazard Communication Standard, 29 C.F.R.1910.1200 (b)(6)(v).

When used under reasonable conditions and in accordance with the Poli-Tape directions for use, these products do not present a health and safety hazard. However, use or processing of the products in a manner which is not in accordance with the directions for use may affect their performance and present potential health and safety hazards.